

INSTALLATION NOTES:

1. THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR TYP. PRODUCT INSTALLATION.
2. MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
3. USE ONE (1) INSTALLATION ANCHOR PER TRACK, PER LOCATION FOR EACH ANCHOR LOCATION SHOWN ON HEAD AND SILL. (SEE SHEET 3)
4. USE TWO (2) INSTALLATION ANCHORS THROUGH POCKET JAMBS AT EACH ANCHOR LOCATION SHOWN ON POCKET APPLICATIONS. (SEE SHEET 3)
5. USE MINIMUM ONE (1) INSTALLATION ANCHOR THROUGH JAMBS AT EACH ANCHOR LOCATION SHOWN. (SEE SHEET 3)
6. FOR INSTALLATION INTO WOOD FRAMING, USE #12 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 1 1/2 INCH MINIMUM EMBEDMENT. WOOD INSTALLATION ANCHORS SHALL MAINTAIN MINIMUM 3/4" EDGE DISTANCE & 3" MIN. O.C. SPACING.
7. FOR INSTALLATION THROUGH 1X BUCK TO CONCRETE/MASONRY OR DIRECTLY INTO CONCRETE/MASONRY, USE 1/4 INCH ITW TAPCONS OF SUFFICIENT LENGTH TO ACHIEVE 1 5/8 INCH MINIMUM EMBEDMENT THROUGH HEAD, JAMB, OR RAISED SILL FRAME.
8. FOR INSTALLATION THROUGH GROUT INTO CONCRETE, USE 3/8 INCH ITW REDHEAD TRUBOLT WEDGE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE 1 5/8 INCH MINIMUM EMBEDMENT AT FLUSH SILL TRACK. CONCRETE/MASONRY ANCHORS SHALL MAINTAIN A MIN. EDGE DISTANCE 2 5/8" & 4" MIN. O.C. SPACING.
9. INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
10. FOR GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
11. INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
12. INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:

A. WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.

B. CONCRETE -MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.

C. GROUT - NON-SHRINK, NON-METALLIC, MINIMUM F'c = 2000 PSI

D. MASONRY - STRENGTH CONFORMANCE TO ASTM C-90, F'c = 2000 PSI.

GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC), INCLUDING HVHZ.

• TAS 201-94

• TAS 202-94

• TAS 203-94
2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
3. 1X BUCKS, 2X BUCKS, AND/OR JAMB POCKET STUD WALLS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK AND POCKET DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT TO BE REVIEWED BY BUILDING OFFICIAL OR AUTHORITY HAVING JURISDICTION (AHJ).
5. APPROVED IMPACT PROTECTIVE SYSTEM **IS NOT REQUIRED** ON THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE UP INCLUDING WIND ZONE 4 AND HVHZ AS SPECIFIED IN CH16 OF THE FBC.
6. DOOR FRAME MATERIAL: MAHOGANY (MIN. S.G. = 0.42)  
DOOR PANEL MATERIAL: SOLID MAHOGANY W/ MAHOGANY VENEER (S.G. = 0.42)
7. GLASS MEETS THE REQUIREMENTS OF ASTM E1300 GLASS CHARTS. SEE SHEET 5 FOR GLAZING DETAILS.
8. IN ACCORDANCE WITH THE FBC, WOOD COMPONENTS SHALL HAVE BEEN PRESERVATIVE TREATED OR SHALL BE OF A DURABLE SPECIES.
9. STEEL COMPONENTS SHALL BE COATED OR PROVIDED WITH CORROSION RESISTANCE PROTECTION IN CONFORMANCE WITH THE MATERIAL PROTECTION PROVISIONS OF THE FBC.
10. IN ACCORDANCE WITH THE FBC, DISSIMILAR METALS INCLUDING FASTENERS THAT MAY COME INTO CONTACT WITH ALUMINUM UNIT FRAMING SHALL BE PROTECTED.
11. DESIGNATIONS "X" AND "O" STAND FOR THE FOLLOWING:

X: OPERABLE PANEL

O: FIXED PANEL

P: POCKET
12. APPROVED CONFIGURATIONS INCLUDE:

1 TRACK - PX-XP, PX, XP

2 TRACK - PXX-XXP, OX-XXP, PXX-XO, PXX, XXP, OX-XO, OX, XO, OXO

3 TRACK - PXXX, XXXP, XXO, OXX, PXXX-XXXP, OXX-XXO, PXXX-XXO, OXX-XXXP

4 TRACK - PXXXX, XXXXP, OXXX, XXXO, PXXXX-XXXXP, OXXX-XXXO, PXXXX-XXXO, OXXX-XXXXP

5 TRACK - XXXXP, PXXXX, OXXX, XXXO, PXXXX-XXXXP, OXXX-XXXO, PXXXX-XXXO, OXXX-XXXXP

6-PANEL CONFIGURATIONS.

MAX. ALLOWED FRAME SIZE

1.5 x 244 SQ. FT. (TESTED SIZE) = 366 SQ. FT.

SUCH THAT THE MAXIMUM PANEL SIZE, AS SHOWN HEREIN, IS NOT EXCEEDED.

CAOBA DOORS

ALUMINUM CLAD LIFT & SLIDE DOOR

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| DESIGN PRESSURE RATING |                 |                                      |
|------------------------|-----------------|--------------------------------------|
| GLAZE TYPE             | DESIGN PRESSURE | MISSILE IMPACT RATING                |
| 1-3                    | +/- 47.50 PSF   | LARGE AND SMALL MISSILE IMPACT RATED |



4918 CEDAR AVENUE  
PHILADELPHIA, PA 19143

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TITLE:  
ALUMINUM CLAD LIFT & SLIDE DOOR

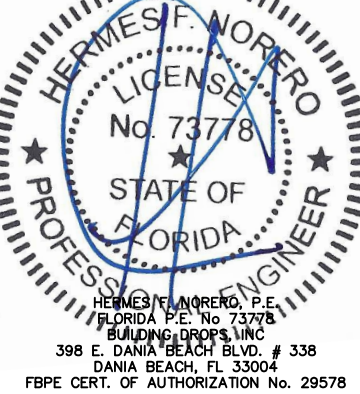
INSTALLATION & GENERAL NOTES

PREPARED BY:  
BUILDING DROPS, INC.  
398 E. DANIA BEACH BLVD., STE. 338  
DANIA BEACH, FL 33004  
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FAX: (954)744-4738  
WEB: www.buildingdrops.com

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Digitally signed by Hermes F Norero  
Reason: I am approving this document  
Date: 2020.12.21 22:51:30 -05'00'



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**FL15927**

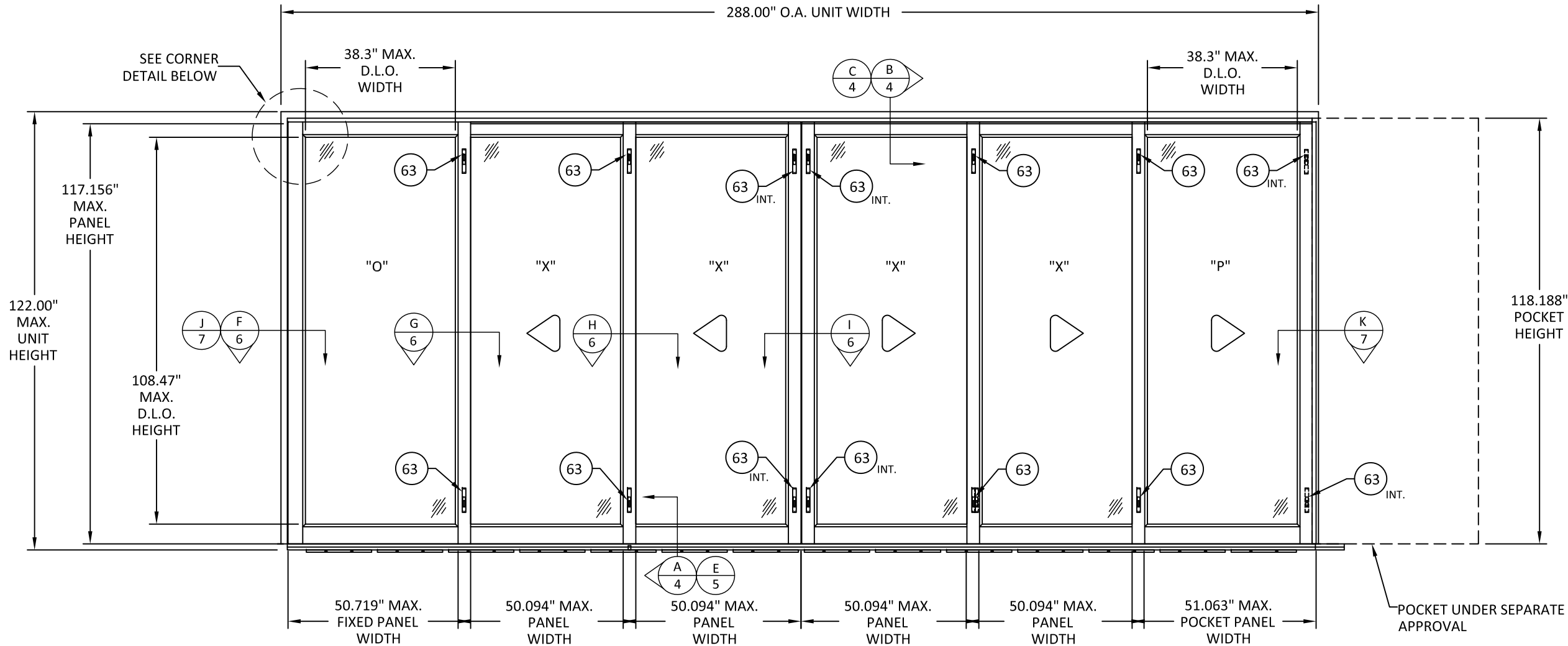
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DWG. BY: **RV**CHK. BY: **HFN**

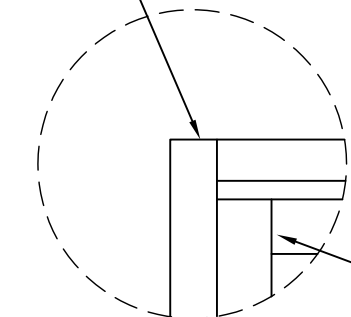
SCALE: **NTS**

DWG. #: **CAB044**

SHEET:  
**1**  
OF 13



FRAMES WERE COPED AND BUTTED,  
CORNERS UTILIZED FIVE (5)  
#8 X 3" F.H. WOOD SCREWS.  
ALL SEAMS WERE SEALED  
WITH MARINE GLUE



### CORNER DETAIL

- PANEL CONSTRUCTION NOTES:
- ALL PANEL VERTICAL STILES AND HORIZONTAL RAILS ARE TO BE CONSTRUCTED OF SOLID MAHOGANY PIECES, GLUED TOGETHER WITH A 1/4" THICK MAHOGANY VENEER AT THE SURFACE.
  - PANEL STILES AND RAILS UTILIZED MORTISE AND TENON CONSTRUCTION WITH ADHESIVE COMPOUND SECURED TO THE JAMB, INTERLOCK, LOCK, AND POCKET STILES.

MAX. ALLOWED FRAME SIZE  
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SUCH THAT THE MAXIMUM PANEL SIZE, AS SHOWN  
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PANEL RAILS AND STILES UTILIZED  
MORTISE AND TENON CONSTRUCTION  
AND ARE MARINE GLUED TOGETHER.

| LIFT & SLIDE HARDWARE OPTIONS |                                                                                                                                                                                                                                                                       |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| OPTION                        | DESCRIPTION                                                                                                                                                                                                                                                           |
| 1                             | LIFT & SLIDING HARDWARE KIT BY SIEGENIA, SERIES HS300.                                                                                                                                                                                                                |
| 2                             | LIFT & SLIDING HARDWARE KIT BY FFI, SERIES SST 439.                                                                                                                                                                                                                   |
| THROW BOLT OPTIONS            |                                                                                                                                                                                                                                                                       |
| OPTION                        | DESCRIPTION                                                                                                                                                                                                                                                           |
| 1                             | USE 12" SOLID BRASS DELTANA FLUSH BOLTS (ITEM #63), APPLIED TOP & BOTTOM, AT THE INTERIOR AND EXTERIOR OF EACH INTERLOCKING STILE; AT THE TOP AND BOTTOM INTERIOR OF EACH MEETING STILE AND POCKET STILE. SEE DETAIL O/13 FOR TYP. BOLT DETAILS. (SHOWN IN ELEVATION) |
| 2                             | USE CENTOR DROP BOLTS (ITEM #65) AT INTERLOCK STILE EDGES, TOP & BOTTOM. USE 12" SOLID BRASS DELTANA FLUSH BOLTS (ITEM #63), APPLIED AT THE TOP AND BOTTOM INTERIOR OF EACH MEETING STILE. SEE DETAILS N/13 & O/13 FOR TYP. BOLT DETAILS.                             |
| 3                             | FOR UP TO FOUR (4) PANEL CONFIGURATIONS ONLY, USE CENTOR DROP BOLTS (ITEM #65) AT INTERLOCK STILE EDGES, TOP & BOTTOM. SEE DETAIL N/13 FOR TYP. BOLT DETAILS.                                                                                                         |
| 4                             | FOR RAISED SILL UNITS ONLY, IN LIEU OF BOLTS, USE TWO (2) RETAINER BLOCKS (ITEM #66) AT THE HEAD OF EACH ACTIVE PANEL. SEE DETAIL P/13 FOR TYP. BLOCK DETAILS.                                                                                                        |



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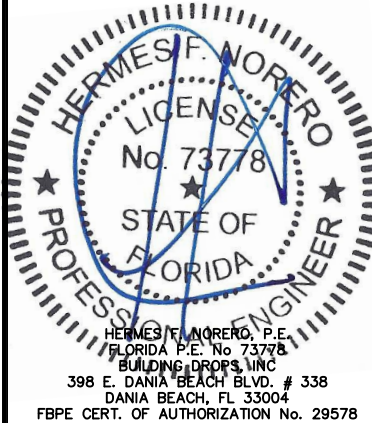
TITLE: ALUMINUM CLAD LIFT & SLIDE  
DOOR  
ELEVATION

PREPARED BY:  
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398 E. DANIA BEACH BLVD., STE. 338  
DANIA BEACH, FL 33004  
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| REMARKS | BY | DATE |
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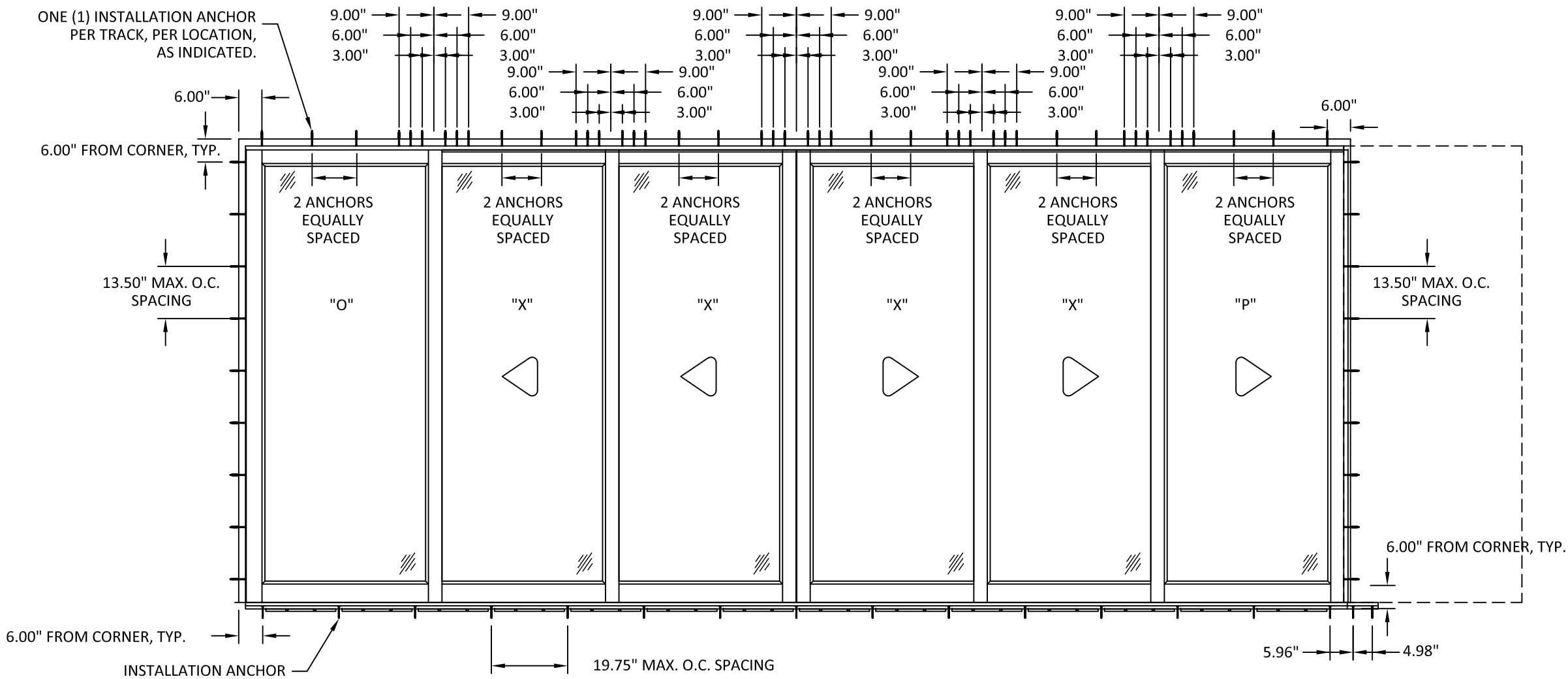
SCALE: NTS

DWG. #: CAB044

SHEET:

2  
OF 13

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ONE (1) INSTALLATION ANCHOR  
PER TRACK, PER LOCATION, 19.75" MAX. O.C.  
SEE INSTALLATION DETAIL A/4, AND  
TRACK CONST. DETAIL L/8

**ANCHOR LAYOUT**  
SECTION VIEW - FLUSH TRACK OPTION  
3 TRACK (6 PANEL) - TYP.

TWO (2) INSTALLATION ANCHORS,  
PER LOCATION, ONE ANCHOR THROUGH  
EACH ANGLE, 19.75" MAX. O.C.  
SEE INSTALLATION DETAILS D/5 & E/5.

**ANCHOR LAYOUT**  
SECTION VIEW - RAISED SILL OPTION  
3 TRACK (6 PANEL) - TYP.



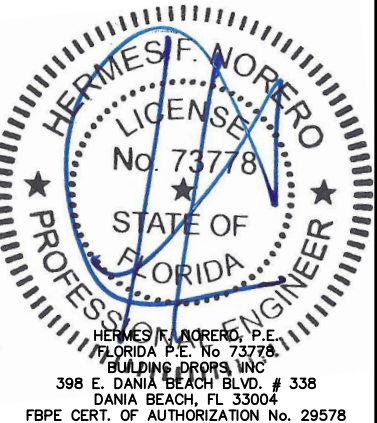
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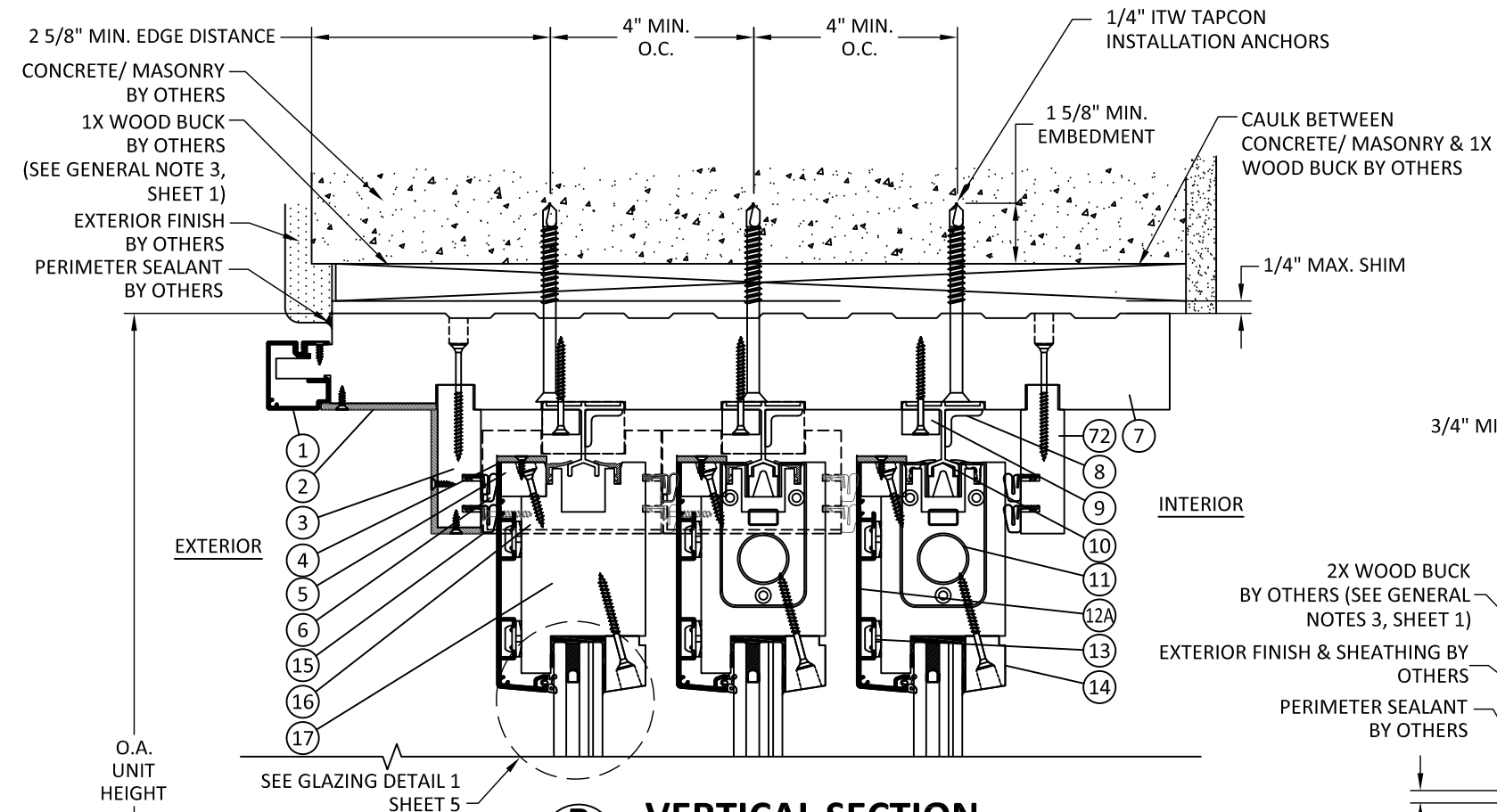
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SHEET:

**3**

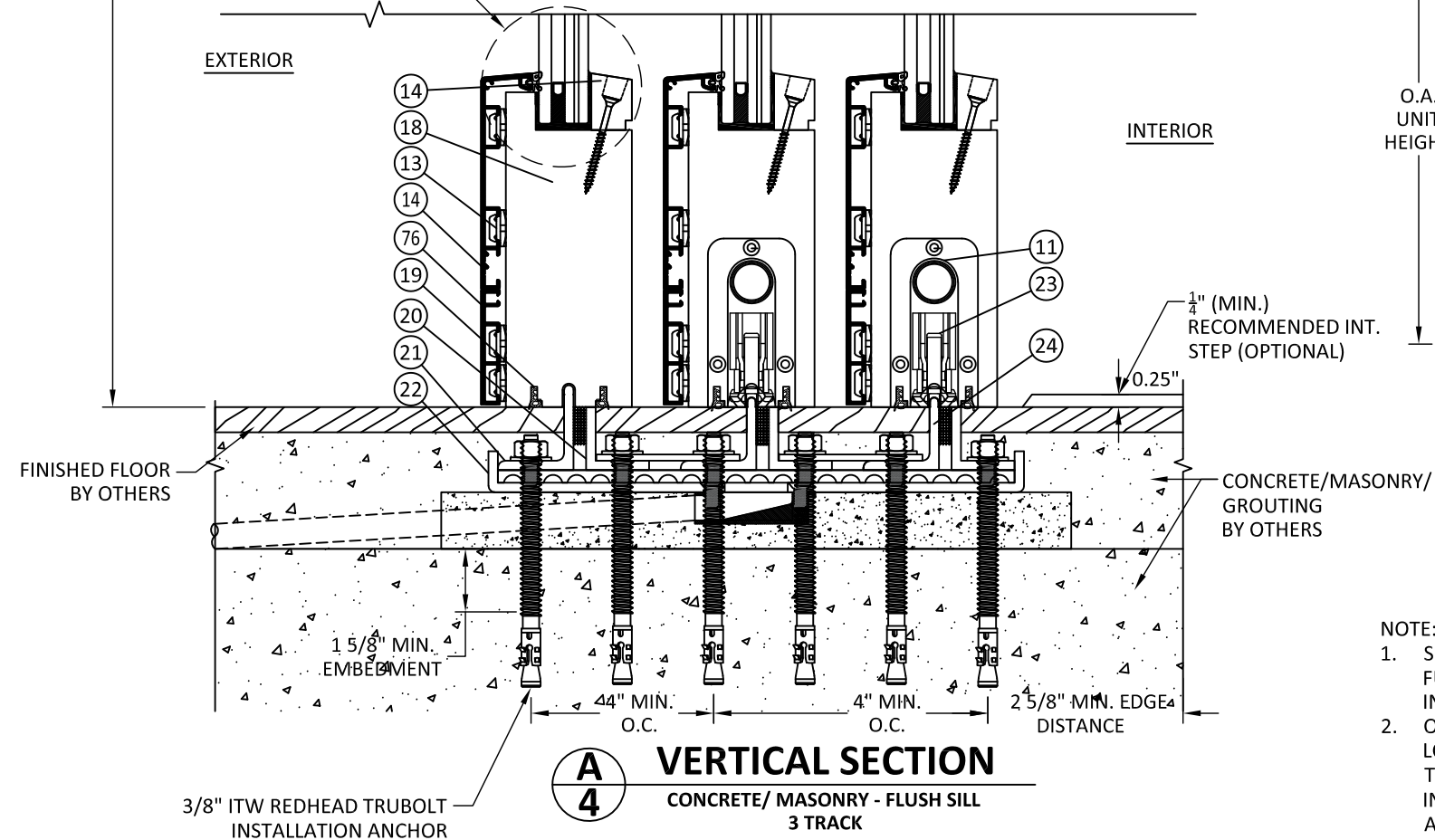
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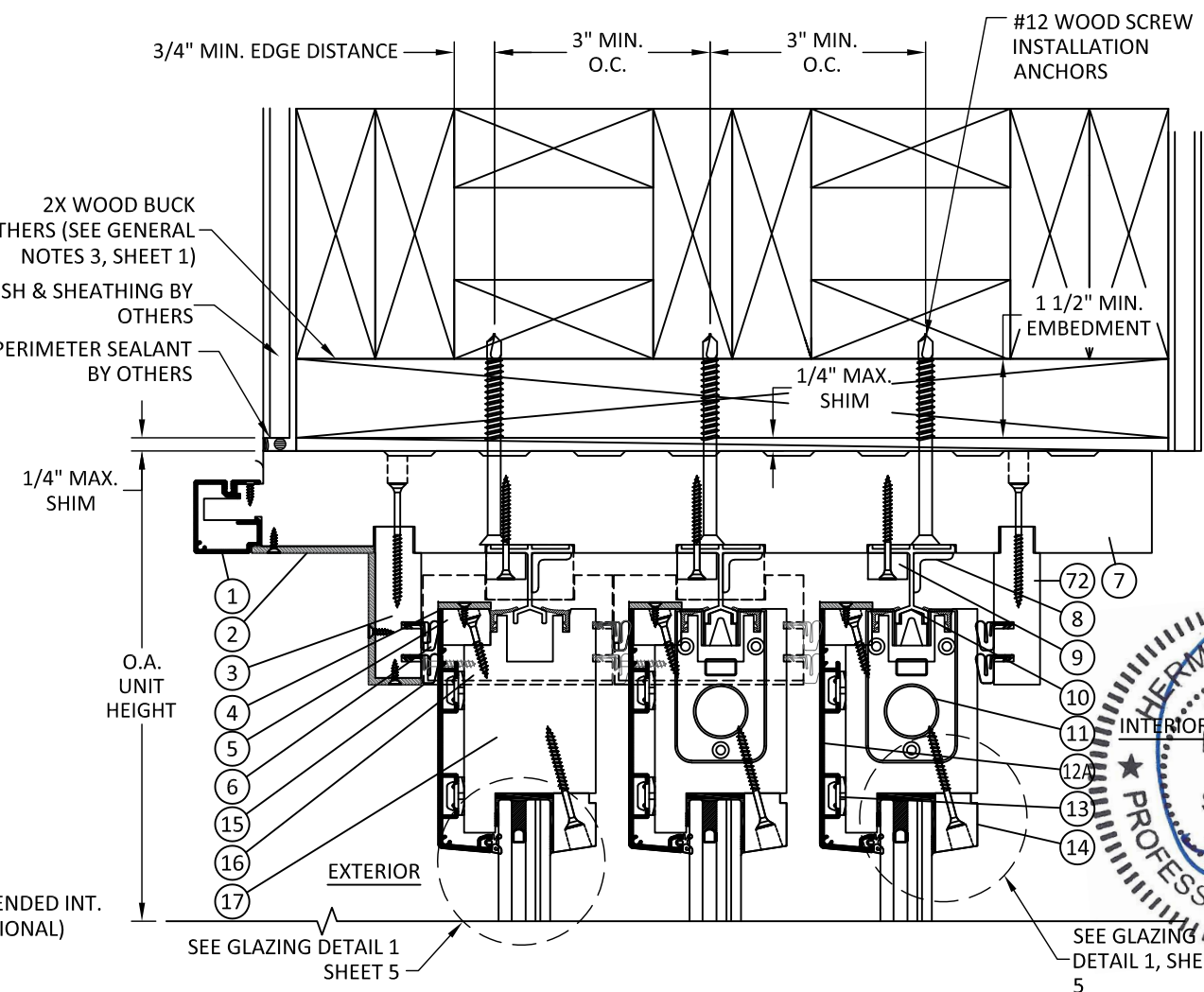
**B**  
**4** VERTICAL SECTION  
CONCRETE/MASONRY - HEAD  
3 TRACK

SEE GLAZING DETAIL 1  
SHEET 5

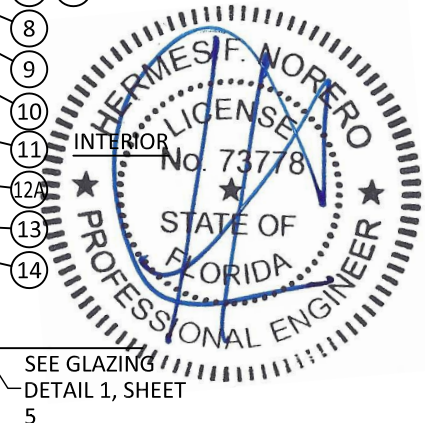
EXTERIOR



**A**  
**4** VERTICAL SECTION  
CONCRETE/ MASONRY - FLUSH SILL  
3 TRACK



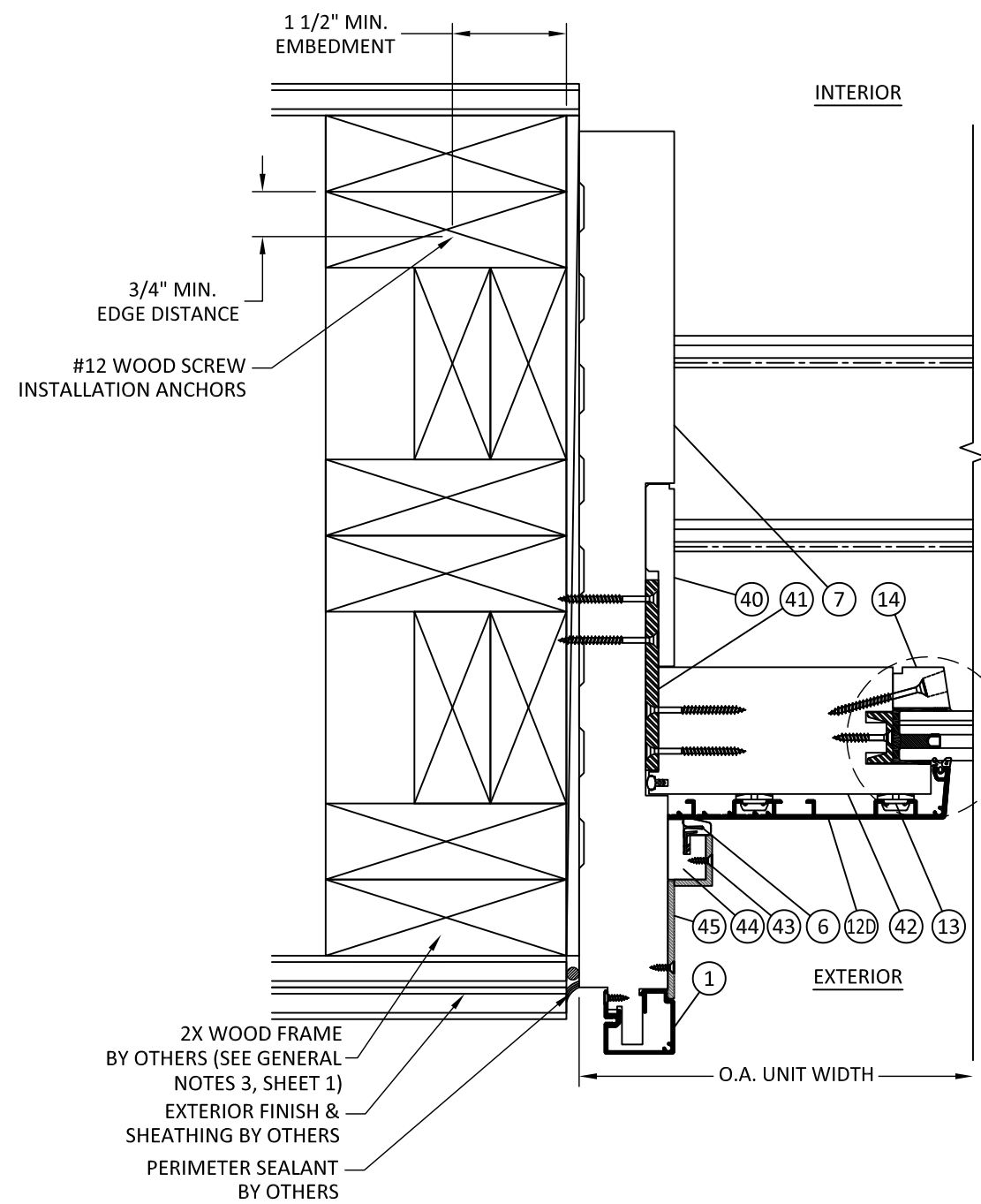
**C**  
**4** VERTICAL SECTION  
2X WOOD BUCK - HEAD  
3 TRACK



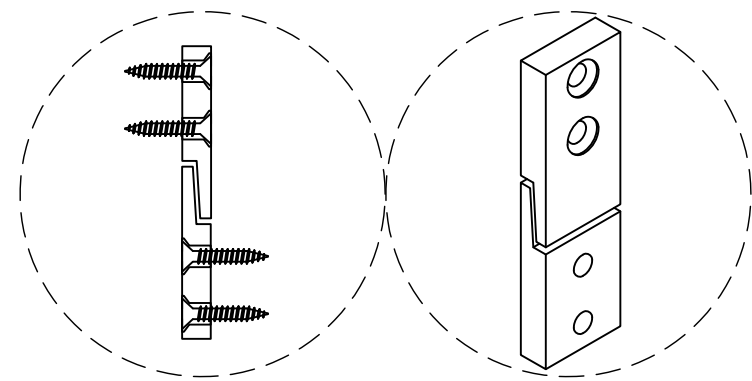
NOTE:

1. SEE DETAIL L/8 & ITEM #62 COMPONENT DETAILS FOR FURTHER REQUIREMENTS OF FLUSH SILL INSTALLATION.
2. ONE (1) INSTALLATION ANCHOR PER TRACK PER LOCATION INDICATED IN ANCHOR LAYOUT. SINGLE TRACK SECTIONS SHALL BE INSTALLED WITH TWO (2) INSTALLATION ANCHORS, ONE (1) AT THE INTERIOR AND EXTERIOR MOST ANGLES.

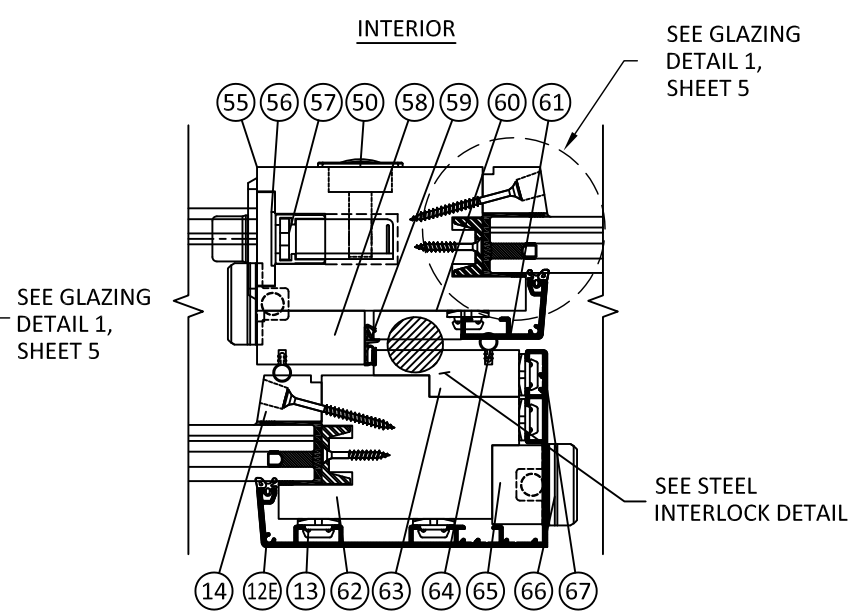




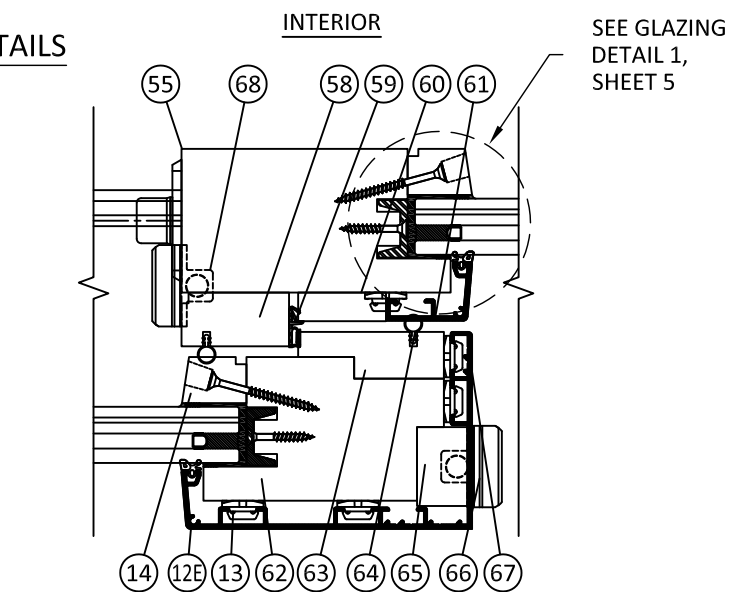
**F**  
**6** **HORIZONTAL SECTION**  
2X WOOD FRAME - JAMB



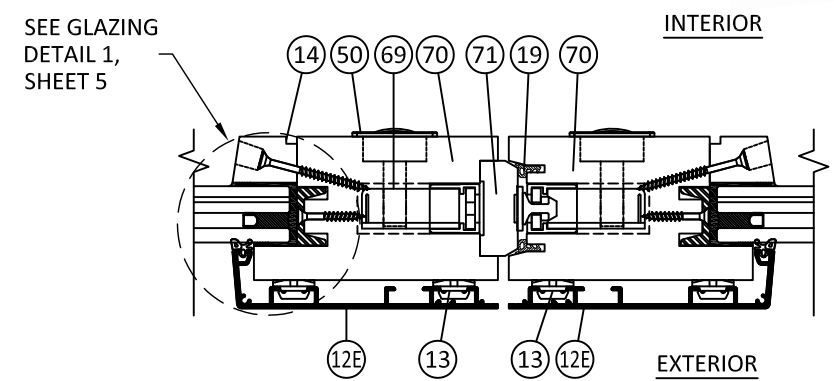
**STEEL INTERLOCK REINFORCEMENT DETAILS**



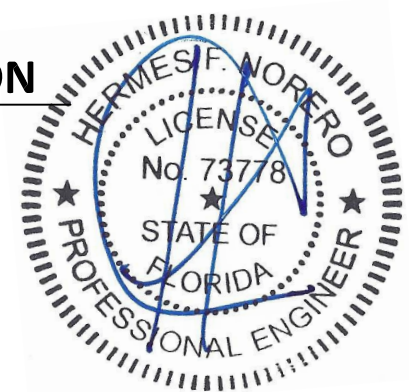
**G**  
**6** **HORIZONTAL SECTION**  
PANEL INTERLOCK WITH STEEL INTERLOCK

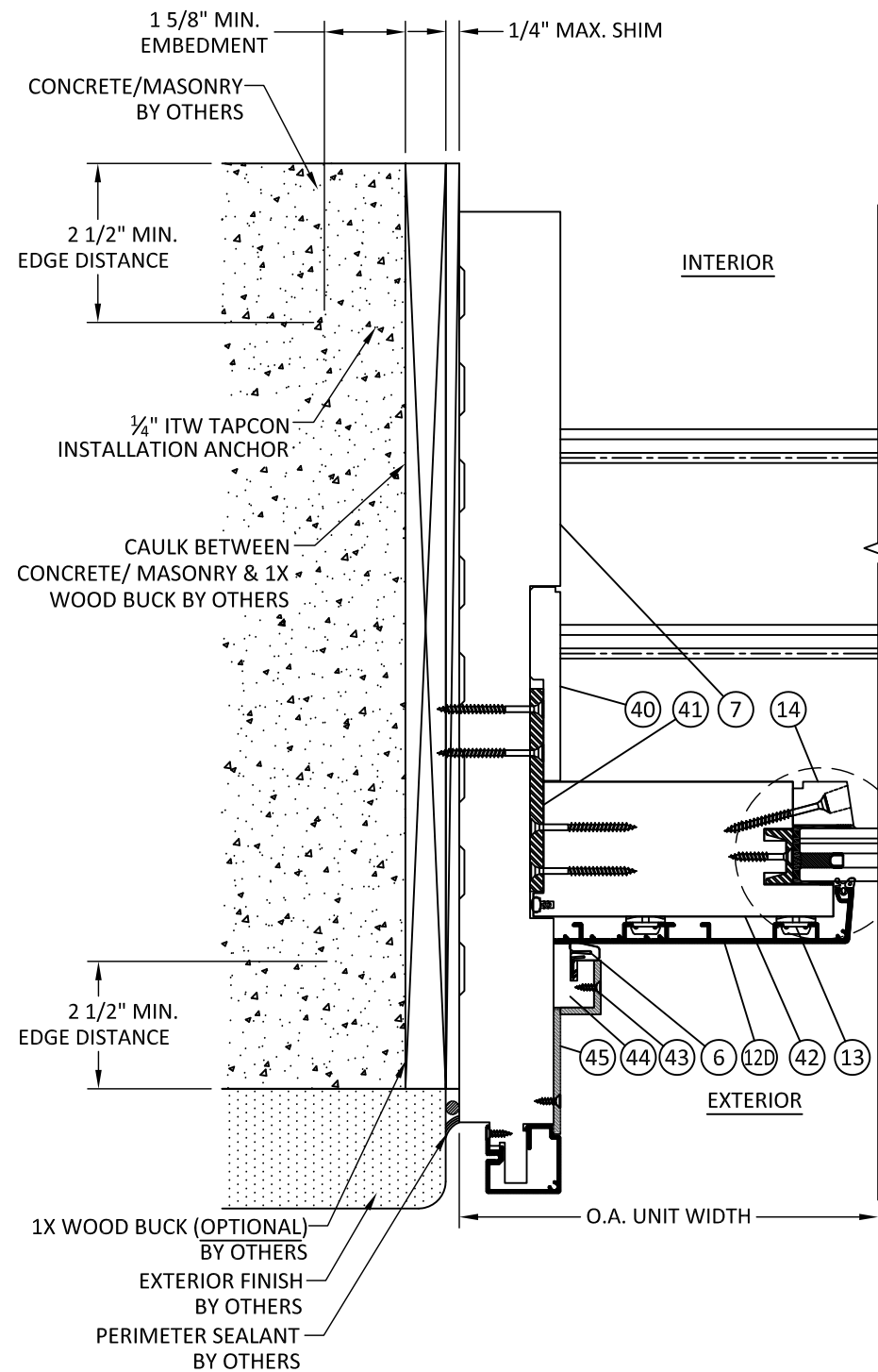


**H**  
**6** **HORIZONTAL SECTION**  
PANEL INTERLOCK WITH STEEL INTERLOCK



**I**  
**6** **HORIZONTAL SECTION**  
PANEL BUTT STILE

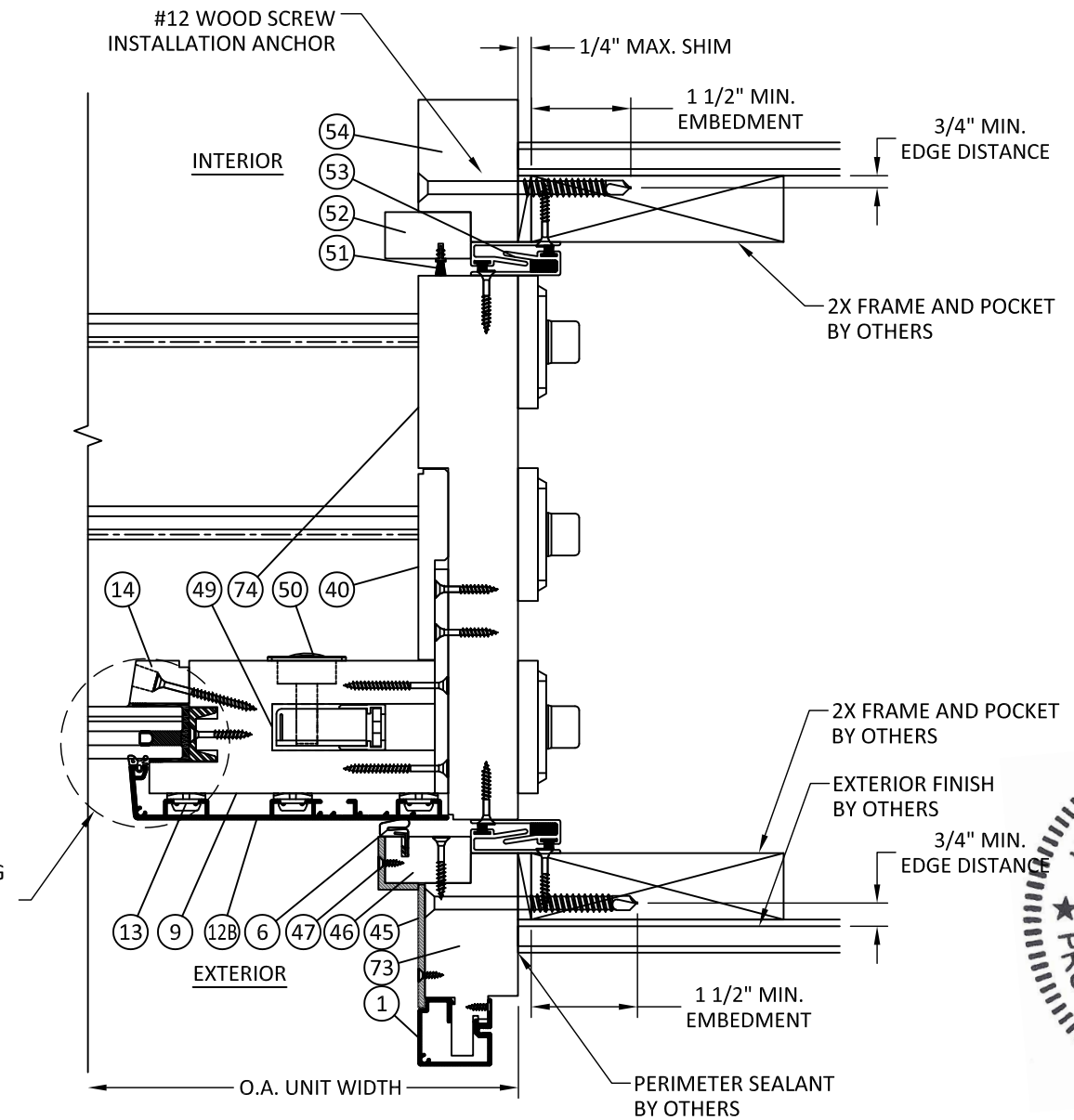




**J**  
**7**

## HORIZONTAL SECTION

CONCRETE/MASONRY - JAMB

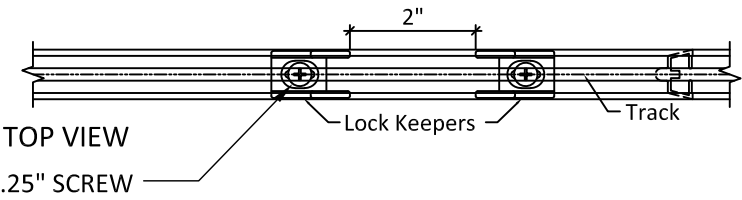
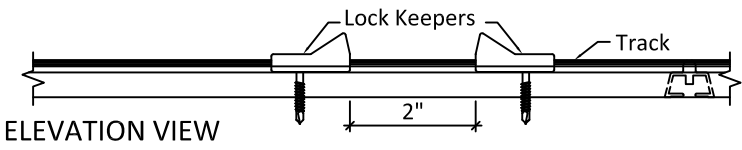


**K**  
**7**

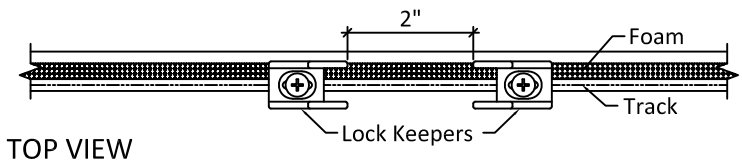
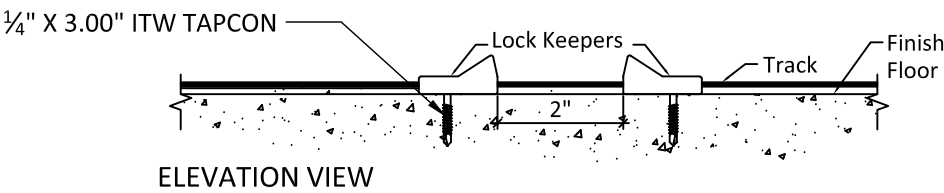
## HORIZONTAL SECTION

2X WOOD FRAME - POCKET JAMB

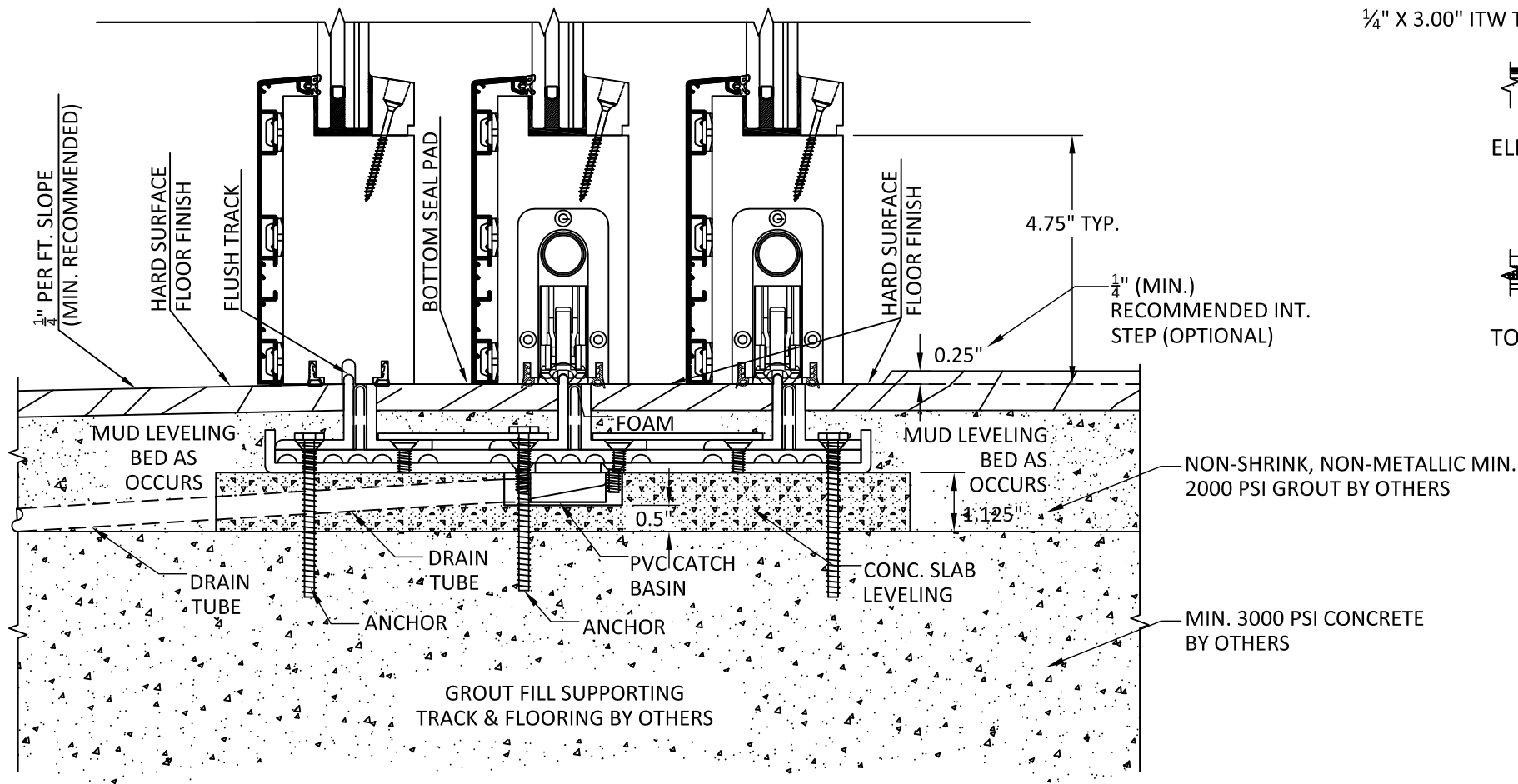




**DETAIL A**  
LOCK KEEPER - RAISED SILL



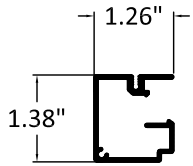
**DETAIL B**  
LOCK KEEPER - FLUSH SILL



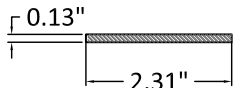
**L 8**  
**VERTICAL SECTION**  
FLUSH SILL DETAIL  
3 TRACK TYP.

1

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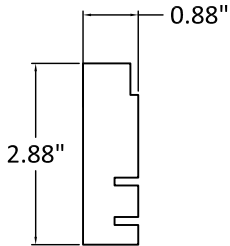


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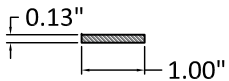


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SASH STOP

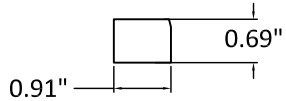


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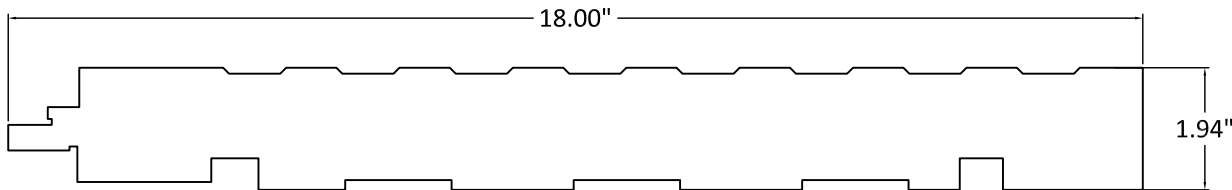
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SASH STOP



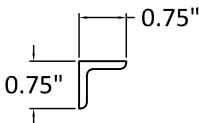
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FRAME



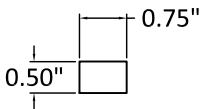
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STRUC. ANGLE



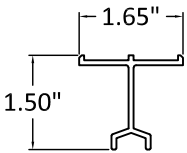
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RETAINER BLOCK



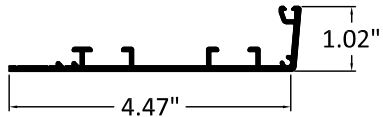
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TOP TRACK



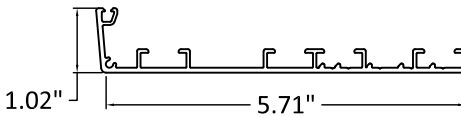
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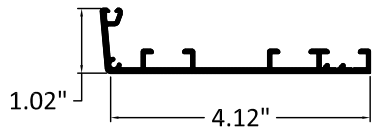
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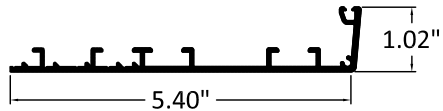
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CLADDING



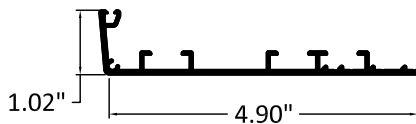
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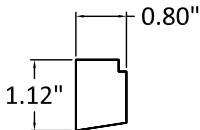
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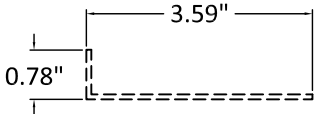


14

MOULDING

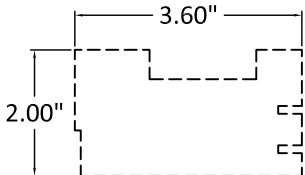


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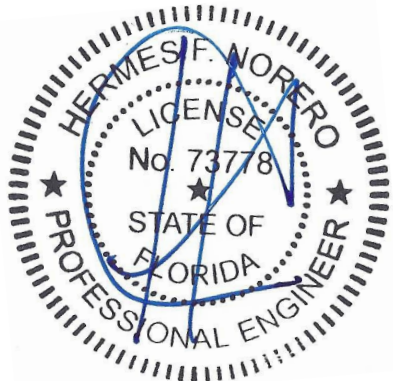
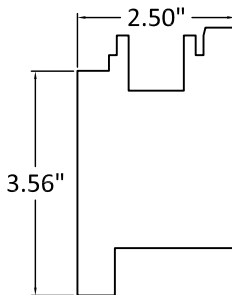
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HEAD TRIM

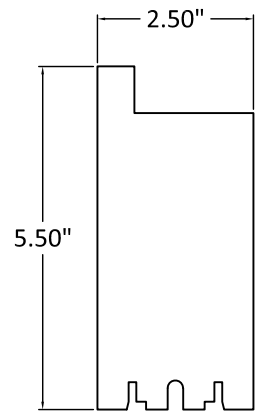


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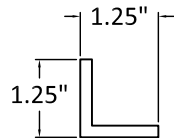
TOP RAIL



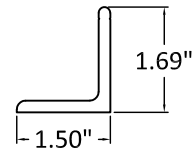
18 BOTTOM RAIL



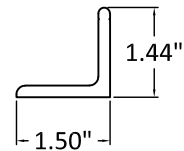
20 STRUC. ANGLE



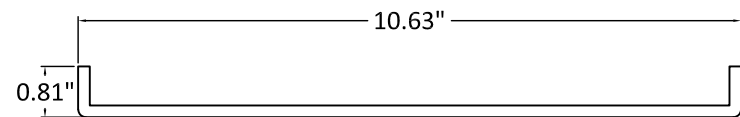
21 STRUC. ANGLE



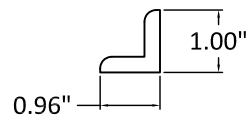
24 STRUC. ANGLE



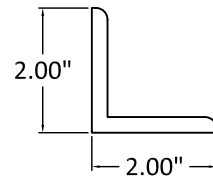
22 FLUSH TRACK



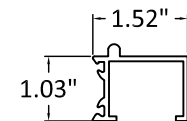
27 STRUC. ANGLE



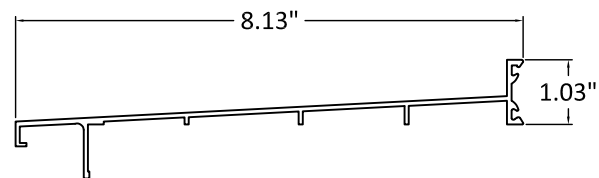
28 STRUC. ANGLE



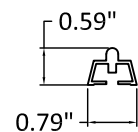
29 SILL



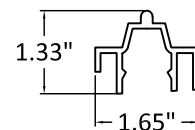
25 SILL



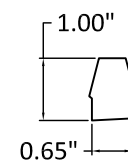
31 BOTTOM TRACK



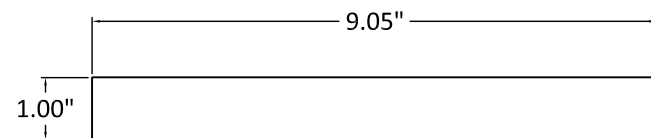
33 BOTTOM TRACK



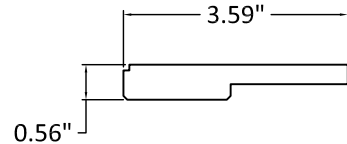
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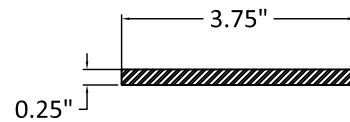
26 SILL BASE



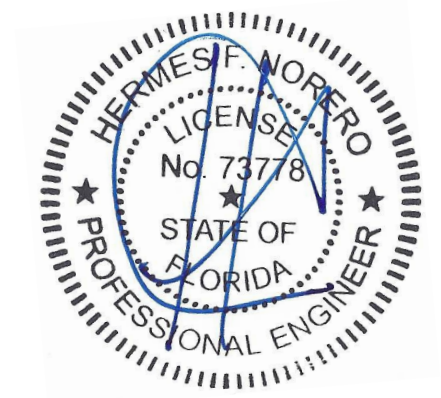
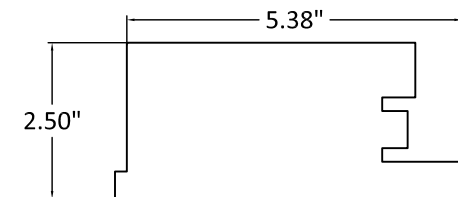
40 SASH STOP



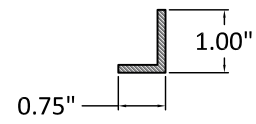
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42 JAMB STILE

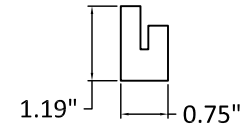


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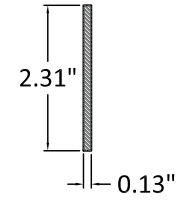


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SASH STOP

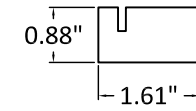


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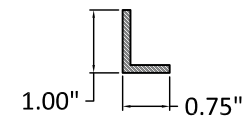


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SASH STOP

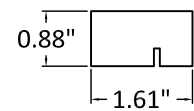


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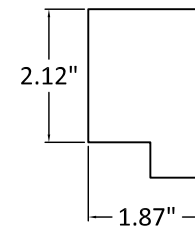
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JAMB LEG POCKET



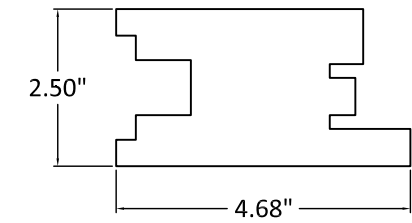
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JAMB LEG POCKET

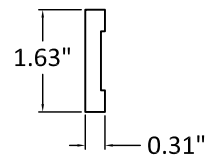


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JAMB STILE



56



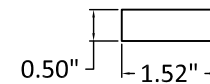
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INTERLOCK



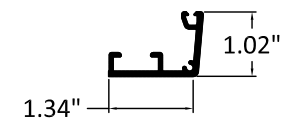
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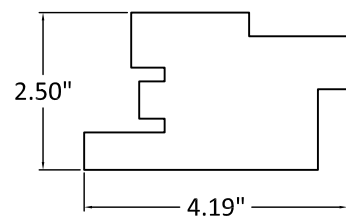
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CLADDING



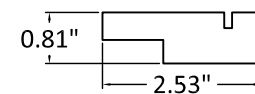
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JAMB STILE



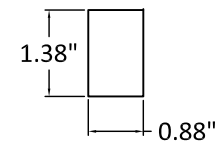
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INTERLOCK



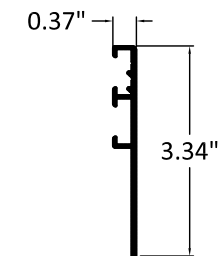
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JAMB STILE - A  
WOOD



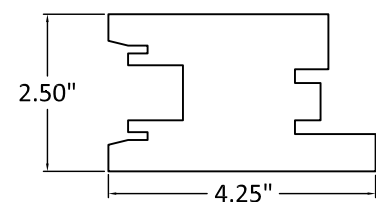
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CLADDING



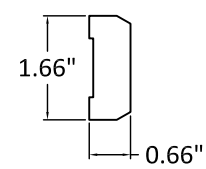
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JAMB STILE



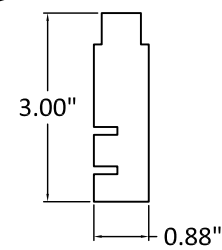
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LOCK POINT



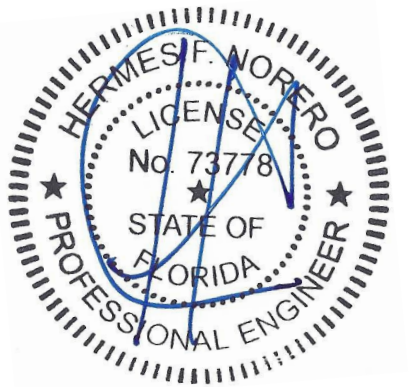
72

SASH STOP



73

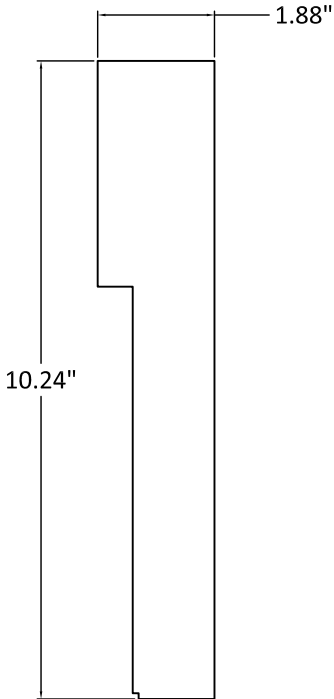
JAMB LEG POCKET



| BILL OF MATERIALS |                 |                                |              |          |
|-------------------|-----------------|--------------------------------|--------------|----------|
| ITEM#             | PART#           | ITEM DESCRIPTION               | MANUFACTURER | MATERIAL |
| 1                 | JDE001          | FRAME CLADDING                 | EXTRALUM     | ALUMINUM |
| 2                 |                 | FRAME CLADDING EXTENSION       | METALS DEPOT | ALUMINUM |
| 3                 |                 | SASH STOP                      | CAOBA DOORS  | WOOD     |
| 4                 |                 | SASH TOP COVER                 | METALS DEPOT | ALUMINUM |
| 5                 |                 | SASH TOP                       | CAOBA DOORS  | WOOD     |
| 6                 | 12610.0000      | WEATHERSTRIP                   | AMESBURY     | FOAM     |
| 7                 |                 | HEAD JAMB AND JAMB LEG         | CAOBA DOORS  | WOOD     |
| 8                 |                 | TRACK REINFORCEMENT            | METALS DEPOT | ALUMINUM |
| 9                 |                 | RATAINER BLOCK                 | CAOBA DOORS  | WOOD     |
| 10                | 126844PC1       | TOP GUIDE                      | SIEGENIA     | ALUMINUM |
| 11                |                 | COVER PLATE                    | SIEGENIA     | TPU      |
| 12A               | SIM001          | TOP RAIL CLADDING              | EXTRALUM     | ALUMINUM |
| 12B               | SIM001          | POCKET SILE CLADDING           | EXTRALUM     | ALUMINUM |
| 12C               | SIM001          | BOTTOM RAIL CLADDING           | EXTRALUM     | ALUMINUM |
| 12D               | SIM001          | JAMB STILE CLADDING            | EXTRALUM     | ALUMINUM |
| 12E               | SIM001          | STILE CLADDING                 | EXTRALUM     | ALUMINUM |
| 13                | LC50/3          | CLADDING CLIPS                 | CAOBA DOORS  | TPU      |
| 14                |                 | MOULDING                       | CAOBA DOORS  | WOOD     |
| 15                |                 | TOP COVER CLADDING             | METALS DEPOT | ALUMINUM |
| 16                |                 | HEAD TRIM COVER                | CAOBA DOORS  | WOOD     |
| 17                |                 | TOP RAIL                       | CAOBA DOORS  | WOOD     |
| 18                |                 | BOTTOM RAIL                    | CAOBA DOORS  | WOOD     |
| 19                | HH0134-02       | WEATHERSEAL                    | SIEGENIA     | RUBBER   |
| 20                |                 | FDT ANGLE                      | UPPE         | ALUMINUM |
| 21                |                 | FDT ANGLE                      | UPPE         | ALUMINUM |
| 22                |                 | FDT BASE                       | UPPE         | ALUMINUM |
| 23                |                 | LIFT & SLIDING ROLLER          | SIEGENIA     | SST      |
| 24                |                 | FDT ANGLE                      | UPPE         | ALUMINUM |
| 25                |                 | EXTERIOR SILL COMPONENT        | SIEGENIA     | ALUMINUM |
| 26                |                 | SILL BASE                      | CAOBA DOORS  | WOOD     |
| 27                |                 | STRUCTURAL ANGLE               | METALS DEPOT | ALUMINUM |
| 28                |                 | STRUCTURAL ANGLE               | METALS DEPOT | ALUMINUM |
| 29                |                 | INTERIOR SILL COMPONENT        | SIEGENIA     | ALUMINUM |
| 30                |                 | SILL THERMAL BRAKE             | SIEGENIA     |          |
| 31                | 126257PC1       | BACK DOOR RUNNING RAIL         | SIEGENIA     | ALUMINUM |
| 32                | PPZB0090-023010 | SUPPORT RAIL                   | SIEGENIA     |          |
| 33                |                 | SECONDARY DOOR RUNNING RAIL    | SIEGENIA     | ALUMINUM |
| 34                |                 | SECONDARY DOOR RUNNING RAIL    | SIEGENIA     |          |
| 35                | PBZB0030-0E6010 | INSULATION                     | SIEGENIA     | RUBBER   |
| 36                | K2031           | CLAD WEATHERSEAL               | TRELLEBORG   | TSP-FOAM |
| 37                | AWT3            | 1/4" X 1/16" GLAZING TAPE      | ARLON        | TAPE     |
| 38                | 795.0000        | DOW CORNING SEALANT            | DOWSIL       | SILICONE |
| 39                |                 | STILE REINFORCEMENT            | METALS DEPOT | STEEL    |
| 40                |                 | BRACKET CAP                    | CAOBA DOORS  | WOOD     |
| 41                |                 | FIXED DOOR BRACKET             | METALS DEPOT | ALUMINUM |
| 42                |                 | JAMB STILE                     | CAOBA DOORS  | WOOD     |
| 43                |                 | SASH STOP CLADDING             | METALS DEPOT | ALUMINUM |
| 44                |                 | SASH STOP                      | CAOBA DOORS  | WOOD     |
| 45                |                 | JAMB LEG EXTENSION CLADDING    | METALS DEPOT | ALUMINUM |
| 46                |                 | POCKET JAMB STOP               | CAOBA DOORS  | WOOD     |
| 47                |                 | POCKET JAMB STOP CLADDING      | METALS DEPOT | ALUMINUM |
| 49                |                 | POCKET LIFT & SLIDING GEAR     | SIEGENIA     | SST      |
| 50                |                 | FLAT HANDLE                    | SIEGENIA     |          |
| 51                | KP51            | PILE WEATHERSTRIP              | AMESBURY     | PILE     |
| 52                |                 | INTERIOR POCKET JAMB STOP      | CAOBA DOORS  | WOOD     |
| 53                | DW-INT          | INTERLOCK                      | DW           | BLACK    |
| 54                |                 | INTERIOR POCKET JAMB LEG       | CAOBA DOORS  | WOOD     |
| 55                |                 | DOOR STILE                     | CAOBA DOORS  | WOOD     |
| 56                |                 | GEAR STILE COVER               | CAOBA DOORS  | WOOD     |
| 57                |                 | LIFT & SLIDING GEAR            | SIEGENIA     | SST      |
| 58                |                 | INTERLOCK                      | CAOBA DOORS  | WOOD     |
| 59                |                 | INTERLOCK WEATHERSEAL          | DEVENTER     | RUBBER   |
| 60                |                 | INTERLOCK                      | CAOBA DOORS  | WOOD     |
| 61                |                 | INTERLOCK STILE CLADDING       | EXTRALUM     | ALUMINUM |
| 62                |                 | INTERLOCK STILE                | CAOBA DOORS  | WOOD     |
| 63                |                 | INTERLOCK                      | CAOBA DOORS  | WOOD     |
| 64                |                 | BULB WEATHERSTRIP              | CONSERVATION | RUBBER   |
| 65                |                 | DROP BOLT SUPPORT              | CAOBA DOORS  | WOOD     |
| 66                |                 | DROP BOLT                      | CENTOR       | SST      |
| 67                |                 | EDGE STILE CLADDING            | EXTRALUM     | ALUMINUM |
| 69                |                 | INACTIVE INTERLOCK             | SIEGENIA     | SST      |
| 70                |                 | ACTIVE & INACTIVE DOOR STILE   | CAOBA DOORS  | WOOD     |
| 71                |                 | LOCK POINT COVER               | CAOBA DOORS  | WOOD     |
| 72                |                 | INTERIOR TOP SAHS STOP         | CAOBA DOORS  | WOOD     |
| 73                |                 | EXTERIOR JAMB LEG              | CAOBA DOORS  | WOOD     |
| 74                |                 | POCKET COVER                   | CAOBA DOORS  | WOOD     |
| 75                |                 | FIXED DOOR BOTTOM RAIL         | CAOBA DOORS  | WOOD     |
| 76                |                 | BOTTOM RAIL CLADDING EXTENSION | EXTRALUM     | ALUMINUM |

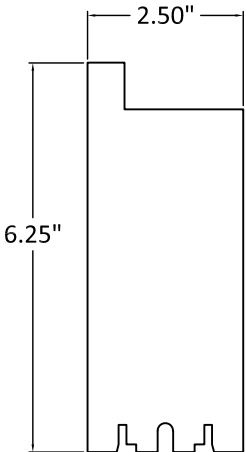
74

POCKET COVER



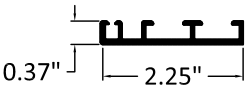
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BOTTOM RAIL



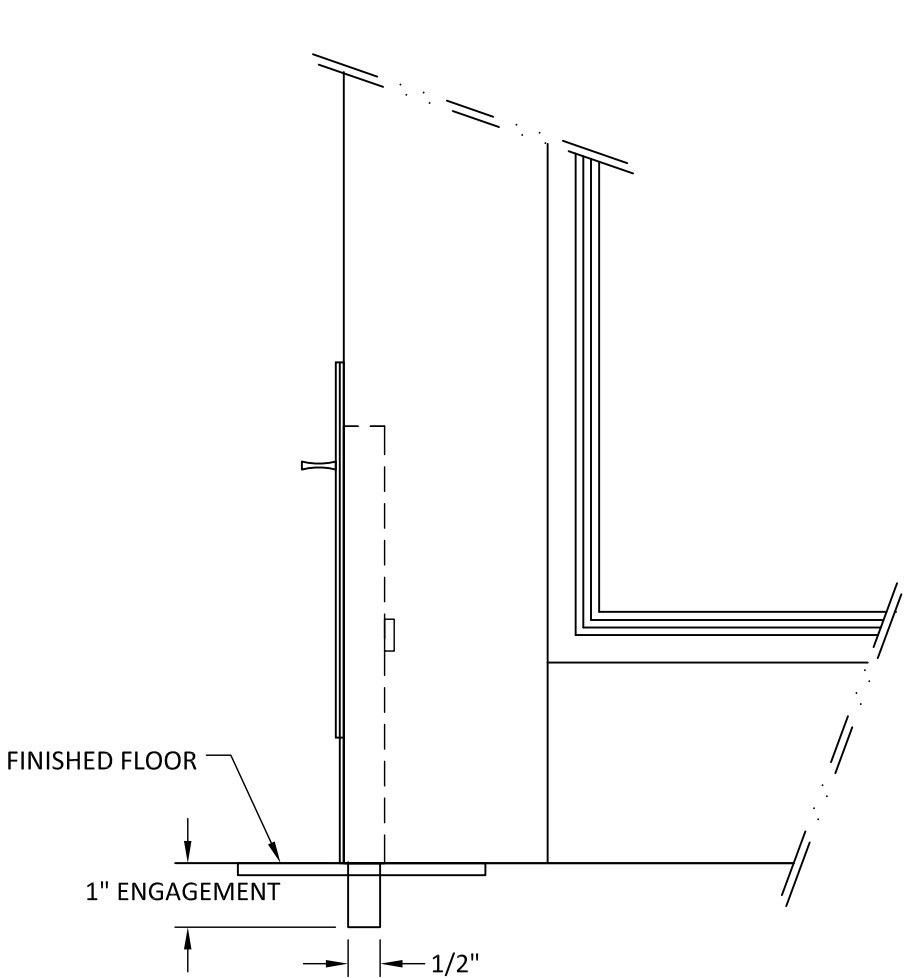
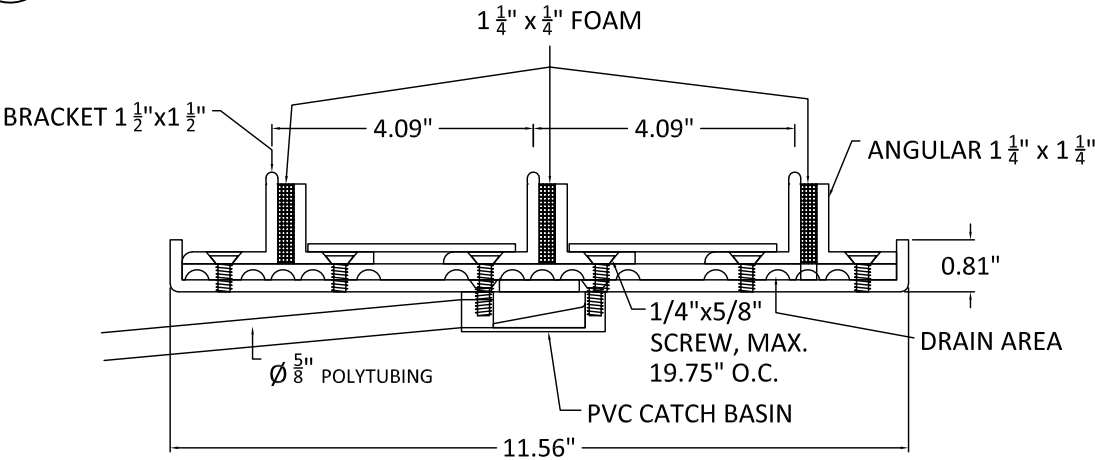
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CLADDING



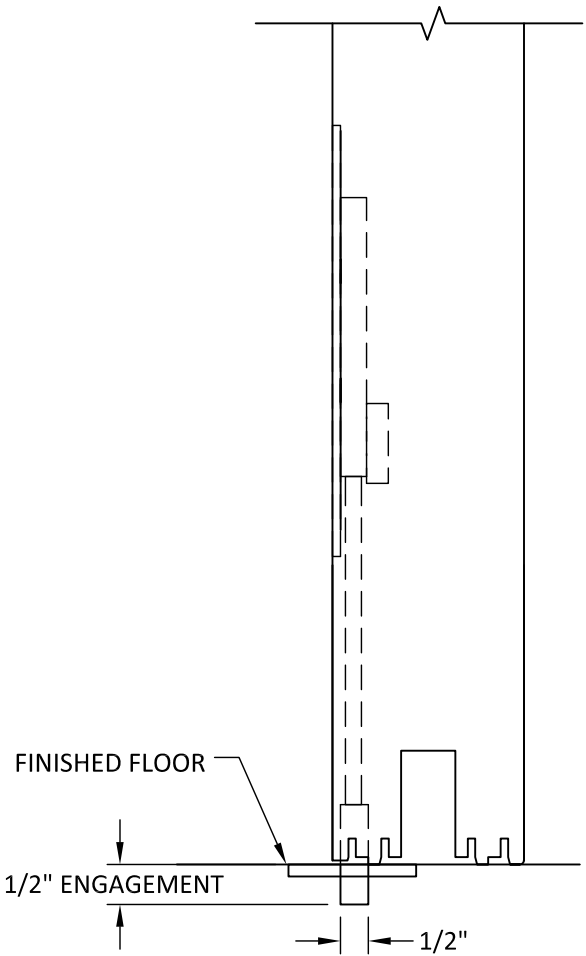
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FLUSH TRACK



M  
13

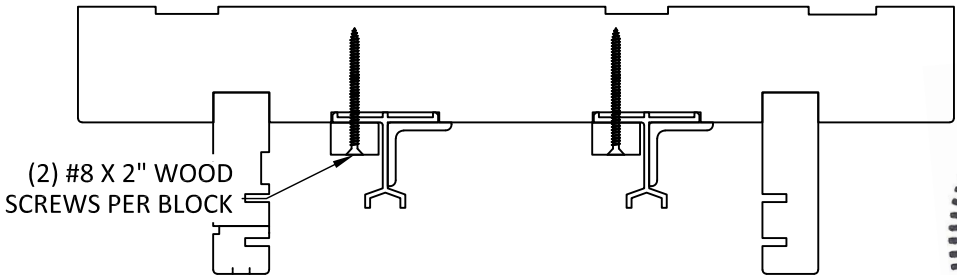
**EXTERIOR VIEW**  
DROP BOLT DETAIL  
AT EDGE OF STILE - TYPICAL



N  
13

**VERTICAL SECTION**  
FLUSH BOLT DETAIL  
AT FACE OF STILE - TYPICAL

NOTE: COMPONENTS HAVE BEEN OMITTED FOR CLARITY OF INSTALLATION OF RETAINER BLOCKS, ITEM #66



O  
13

**VERTICAL SECTION**  
RETAINER BLOCK DETAIL

- NOTE:
1. CENTOR DROP BOLTS, ITEM #65, SHALL BE INSTALLED TO THE INTERLOCK STILES WITH FOUR (4) #12 X 2.25" WOOD SCREWS.
  2. DELTANA FLUSH BOLTS, ITEM #63, SHALL BE INSTALLED TO THE INTERLOCK STILES WITH FOUR (4) #12 X 2.25" WOOD SCREWS.
  3. STRIKE PLATES, ITEM #64, SHALL BE FASTENED TO THE FRAME HEAD WITH TWO (2) #10 X 2.25" WOOD SCREWS AND TO THE FLOOR WITH TWO (2) 1/4" X 3" TAPCONS.

